



- GENERAL NOTES**
- MATERIAL:**
 - (A) SHAFT - ASTM A570-50
 - (B) BASE & FLANGE PLATES - ASTM A36
 - (C) ANCHOR BOLTS - ASTM F1554-55 (THREAD PER UNC SERIES)
 - (D) ALL OTHER BOLTS - ASTM A325 (THREAD PER UNC SERIES)
 - (E) POLE TOP PLATE - ASTM A36
 - FINISH:**
 - (A) EACH ASSEMBLY TO BE GALVANIZED TO ASTM A123.
 - (B) THE TOP PORTION OF THE ANCHOR BOLTS TO BE GALVANIZED TO ASTM A153.
 - (C) ALL THREADED FASTENERS TO BE GALVANIZED TO ASTM A153.
 - SIGNAL SUPPORT ARMS OVER 50'-0" TO BE 2 SECTION SLIPPED TOGETHER AFTER GALVANIZING AND HELD IN PLACE WITH ONE 5/8" DIA. PIN BOLT. ARM TO BE SHIPPED ASSEMBLED.**
 - ALL SECTIONS TO BE COLOR CODED PER MARKING LEGEND AND IN THE FOLLOWING LOCATIONS:**
 - (A) BOTTOM OF BASE PLATE
 - (B) BOTTOM OF ARM FLANGE PLATE
 - (C) BOTTOM OF LUMINAIRE FLANGE PLATE
 - (D) INSIDE OF LUMINAIRE EXTENSION
 - (E) INSIDE OF ARM EXTENSION



JACOBS

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DESIGN	BLV	OKLAHOMA DEPARTMENT OF TRANSPORTATION DESIGN DIVISION SINGLE MAST ARM (MODULAR) W/LUMINAIRE STD. 617B
DRAWN	BLV	
CHECKED	BLV	
APPROVED	BLV	
SQUAD	Jacobs	PROJECT NO. 23708(06) SHEET NO. 57